

Emerging Innovations and Progress in Electric Vehicle Technology

Pameela M¹, Jenisha K J²

¹HoD, Department of Electrical and Electronics Engineering, GEMS Polytechnic College, Aurangabad, Bihar, India

²Adhoc Lecturer, Department of Electrical and Electronics Engineering, Government College of Technology, Coimbatore, Tamil Nadu, India

Email: ¹ pameelasudharsan@gmail.com, ² jenishaeee123@gmail.com

Abstract

Electric vehicles (EVs) have become a key component of international efforts to stop environmental deterioration and deal with climate change. They offer a dual answer to the problems of rising fuel use and greenhouse gas emissions. Recent years have seen a phenomenal increase in the EV business, which represents a major paradigm shift. The main vehicle types and their technical characteristics, which cover fuel efficiency, environmental impact, and market dynamics, are thoroughly explored in this article. In particular, the study presents an in-depth insight into each of the three main EV categories: Hybrid Electric Vehicles (HEVs), Plug-in Electric Vehicles (PHEVs), and Battery Electric Vehicles (BEVs). This study also undertakes a thorough analysis and comparison among these vehicle kinds, providing a comprehensive study of current developments and EV technology's difficulties. The conclusion of this analysis makes clear that EVs batteries recharged from RESs have no emissions ensuring sustainable and clean environments.

Keywords: Hybrid Electric Vehicles, Plug-in Electric Vehicles, Battery Electric Vehicles, Environmental Impacts, Market Dynamics

1. Introduction

The automobile industry is a major player in the economic systems of many nations, contributing significantly to the growth and sustainability of local communities. Unfortunately, because of their heavy reliance on fossil fuels, cars typically have a negative effect on the environment. Despite its progress, the sector still has a long way to go before reaching maturity or, at least, in terms of lowering the production of greenhouse gases (GHG) [1]. The transportation sector is unquestionably moving toward the introduction of clean energy systems rather than conventional energy sources in the modern period due to growing worries about environmental degradation and demand for secure energy supply. The most recent advancements in EVs are also focused on advancing environmental sustainability [2]. EVs are now regarded as a highly realistic option and are gradually gaining popularity in cities all over the world as part of the search for sustainable and environmentally friendly mobility alternatives [3-4]. Globally, the number of electric EV is increasing noticeably, and many nations are actively encouraging people to buy them. This increase in EVs is directly related to the need for power as a whole which leads to the release of greenhouse gases, especially in areas where there aren't many easily accessible alternatives that are natural. By 2022, there may be more than 35 million EVs on the planet, according to projections [5], and by 2024, 2.4 million EVs will be sold annually in the US [6]. Despite their widespread use, electric vehicle (EV) innovations still need a comprehensive and efficient recycling infrastructure in many nations. High emissions of greenhouse gases (GHG) are caused by the electricity used to operate traditional electrical appliances and electric vehicles (EVs), especially in areas with limited access to earth's resources [7]. Cost control is still a problem, and big advancements in battery technology are still a way off. Critical areas of progress, like the effect of emissions on the environment, vehicle connection, and the successful implementation of large-scale industrial EV projects, are seeing noticeable variations as a result of these variables. This technology faces a number of difficulties, and the market is still working to find solutions for problems with EV range, charging and recharging times, battery deterioration, longevity, and performance of the vehicle. Recently, there has been a noticeable increase in the utilization of rechargeable battery packs in electric cars [8–9]. EVs have used and assessed a variety of energy storage methods, including the use of nickel metal hydride (NiMH), lead-acid, and lithium-ion batteries [10]. Since they have the highest energy density, the best efficiency, and

the longest lifespan of these alternatives, lithium-ion batteries have attracted the most attention. Numerous efforts have been made in improving the stability and durability of lithium-ion batteries due to the battery technology's potential for performance and functionality [11]. An extensive lifecycle analysis revealed that using energy from renewable sources (RESs) to charge EVs is the most efficient way to achieve totally clean mobility with no emissions and little environmental effect. In contrast, when EVs are charged using ordinary electricity, they may produce comparable or, in some situations, even higher emissions of greenhouse gases and environmental harm than conventional gasoline-powered vehicles. In many circumstances, using RESs to charge EVs will result in lower charging prices and a large reduction in greenhouse gas emissions. As a result of their dependency on weather, RESs like solar and wind power, however, exhibit significant unpredictability across time. They are frequently identified by their sporadic nature and lack of dispatch ability. Due to these qualities, it is extremely difficult to efficiently coordinate the grid demand for electricity and the supply of renewable energy. Assessment of the potential effects of electric vehicle charging on electricity systems has received significant scientific attention. This study goes deep into this setting to investigate EV technologies.

2. Electric Vehicle Classifications

EVs are categorized into several types based on their power train and operational characteristics are shown in Figure.1 [10]. The three primary categories of EVs are:

2.1. Hybrid Electric Vehicles

By integrating internal combustion engine (ICE) with electric propulsion technology, HEVs constitute a significant leap in the automobile industry. This integration aims to improve fuel economy, decrease emissions of greenhouse gases, and lessen the impact of transportation on the environment. This in-depth explanation of HEVs includes a simplified schematic that highlights their main features and mode of operation [5].

2.1.1. Key HEV Components

(i) Internal Combustion Engine: The primary source of propulsion for a HEV is often a gasoline or diesel engine. Depending on the particular HEV model, the ICE's dimensions and capacity may change.

(ii) Electric Motor/Generator: HEVs come with a battery-powered motor or generator that can supplement the ICE with extra power. During regenerative braking, this motor also functions as a generator, transforming the momentum into electrical for powering the battery.

(iii) Battery Pack: High-voltage batteries are used in HEVs. These batteries are typically lithium-ion, NiMH, or cutting-edge solid-state batteries. This battery maintains energy and operates the electric motor.

(iv) Power Electronics: Are necessary for HEVs in order to control the flow of energy between the power source, the electrical motor, and ICE. It maintains the hybrid system's optimal performance and manages the power distribution.

(v) Transmission: A continuously variable transmission (CVT) or multi-mode transmission is the type of transmission used by the majority of HEVs. These transmissions enable seamless switching between gasoline and electric propulsion.

(vi) Control Unit: The HEV's operation is overseen by a highly developed onboard computer or control unit that continuously optimizes power distribution, engine performance, and energy regeneration.

(vii) Energy Flow and Charging: Depending on the conditions of the road, the ICE and the electric motor may operate jointly or separately to provide power during typical driving. The electric motor functions as a generator when the car slows down or brakes, transforming kinetic energy into electricity that is then saved in the battery for later use. The car can run entirely on electricity when the electric motor is used, such as while traveling at moderate speeds or when additional power is required. This is referred to as "EV mode" or "electric-only mode." The control unit makes the energy flow as efficient as possible, resulting in lower fuel usage.

2.1.2. Benefits of HEVs:

By combining the use of electricity as well as gasoline for propulsion, HEVs provide improved fuel economy. They aid in lowering emissions while driving with modest loads, which benefits the environment. Regenerative braking is another feature of HEVs that increases efficiency and extends brake life. They are an environmentally responsible option since they

offer a quiet because smooth experience while driving, especially when driven exclusively on electricity, and they reduce greenhouse gas emissions.

2.2. Plug-in Electric Vehicle:

A combustion engine (often gasoline) is combined with a motor powered by electricity and a battery that can be recharged in a PHEV which are intended to offer better range for driving and flexibility than fully electric vehicles (EVs), while also being more environmentally friendly and fuel-efficient than conventional ICE-powered vehicles [5].

2.2.1. Key PHEV Features

PHEVs have two different power sources: an electric motor and a gasoline engine. Depending on driving circumstances and user settings, they can utilize either gasoline, electricity, or some combination of the two to power themselves.

Larger than traditional hybrids, PHEVs have a rechargeable battery. When the car is plugged into an outlet or a station for charging, the battery can be charged. It enables the car to run in electric-only operation for a specific distance when completely charged.

(i) Electric-Only Mode: PHEVs have a limited All-electric range, which can range from 20 to 50 miles or more, according to the model. They can therefore be used for short trips and localized transportation while generating no tailpipe emissions when operating on electricity.

(ii) Gasoline Backup: PHEVs can effortlessly convert to their gasoline engines when their electric batteries run out, extending their range. This does rid of "range anxiety" and lets PHEVs run like regular cars on longer excursions.

(iii) Regenerative Braking: PHEVs frequently have regenerative braking systems, which collect and store energy when the vehicle is slowing down and braking. The battery is recharged using this energy, increasing overall effectiveness.

(iv) Fuel Economy: Because PHEVs operate in part on electric power rather than conventional ICE, they have better fuel efficiency than ICE vehicles. Reduced fuel use and carbon gas emissions result from this.

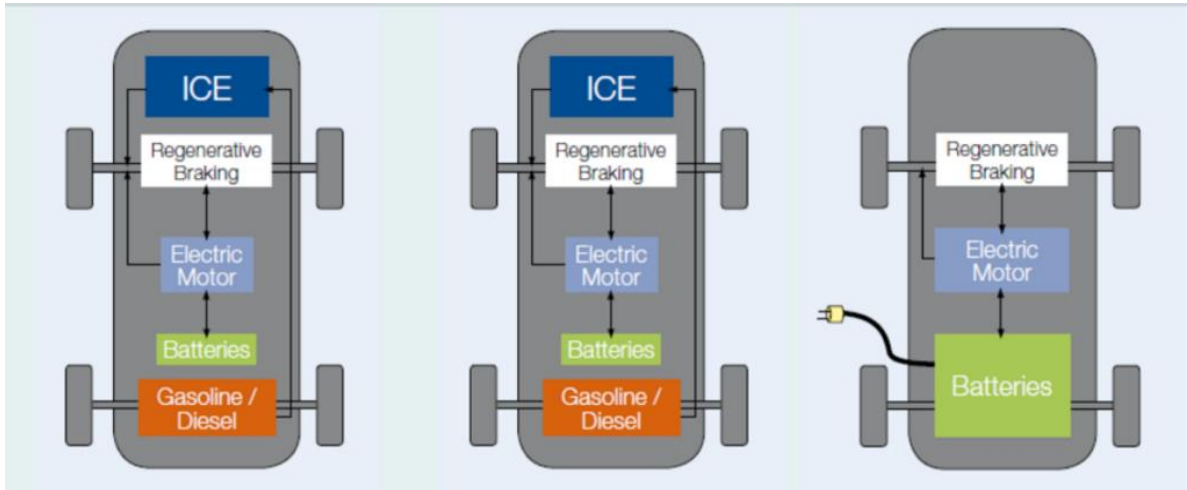


Figure 1. Layout of HEV, PHEV and BEV [16]

2.3. Battery Electric Vehicles

EVs that run exclusively on electricity and lack an internal combustion engine are known as BEVs, also referred to as simply electric automobiles. BEVs are propelled by electricity kept in large batteries rather than by gasoline or diesel [8].

2.3.1. Key BEV features

(i) Electric Propulsion: BEVs' wheels are driven by a battery-powered engine or motors. Since only electricity is used to power these motors, BEVs are actually zero-emission cars when in use.

(ii) Battery Power: Large batteries that store electricity are a feature of BEVs. The range of the vehicle on a single charge is impacted by these batteries, which are typically the lithium-ion and range in capacity.

(iii) Infrastructure for Charging: A BEV requires charging its battery, which can be done by plugging it into an outlet or a special charging station. Fast-charging stations can

dramatically shorten charging times, while charging periods can vary depending on the power level of the charger.

(iv) Zero Tailpipe Emissions: BEVs have no tailpipe emissions, which makes them a healthy and sustainable means of transportation. When they use electricity from renewable sources, they especially help to minimize air pollution and greenhouse gas emissions.

(v) Range: BEVs' range varies depending on the vehicle, although it has been constantly rising thanks to improvements in battery technology. Many contemporary BEVs are capable of going over 200 kilometres on just one charge, and some premium ones can go up to 300 miles.

(iv) Regenerative Braking: The regenerative braking systems, which are frequently used in BEVs, capture and store energy while the vehicle is slowing down and stopping. The battery is then recharged using this energy, increasing overall effectiveness

3. Comparing the Functionality of HEVs, PHEVs, and BEVs

HEVs, PHEVs, and BEVs all have distinctive features that are tailored to various driving requirements and environmental concerns are given in Table. 1:

Table 1. Technical Characteristics Analysis and Comparison

Aspect	HEV	PHEV	BEV
Primary Power Source	Gasoline and Electric	Gasoline and Electric	Electric
All-electric Range	No	Limited (20-50 miles)	Extensive (200+ miles)
Charging Required	No	Yes (for electric mode)	Yes
Tailpipe Emissions	Reduced	Reduced (electric mode)	None (electric mode)
Fuel Efficiency	Improved	Improved (electric mode)	Excellent

Maintenance	Similar to conventional	Similar to conventional	Lower overall
Charging Infrastructure	Not required	Necessary	Necessary
Cost	Moderate	Moderate to High	Moderate to High
Charging time period	No charging period because of ICE	2 to 4 hours	30 minutes
Environment impact	Moderate emission	Low emission	Zero emission
Driving Background	electric motor assistance needed for comfortable driving	a quiet and comfortable driving	smooth, powerful, and quiet driving

This condensed table emphasizes the significant distinctions between these three categories of vehicles in terms of power sources of information, All-electric range, carbon dioxide emissions, fuel efficiency, repairs required, and charging requirements. The final decision is determined by driving patterns and environmental factors.

(i) HEVs: have an electric motor, a small battery, and an internal combustion engine (ICE) as part of their powertrain. The electric motor can help the engine and recover energy when the car is braking, but it cannot drive the vehicle entirely on electricity.

- **Battery Capacity:** The battery packs used in HEVs are typically smaller and have capacities between 1 and 2 kWh. The battery is utilized to store energy for regenerative braking as well as for brief periods of all-electric drive.

(ii) PHEVs: have both an internal combustion engine and an electric motor as part of their powertrain. But before the engine starts up, PHEVs can travel a set distance in electric-only mode. A power outlet or charging station can be used to recharge them.

- **Battery Capacity:** Compared to HEVs, PHEVs typically feature batteries with capacities between 10 and 20 kWh. Depending on the model, this enables longer electric-only driving ranges of roughly 20 to 50 miles.

(iii) **BEVs:** lack an internal combustion engine and only use electricity as their power source. There is no need for conventional fuel because they are propelled by an electric motor.

- **Battery Capacity:** Of the three, BEVs have the highest battery capacity. Although battery sizes vary greatly, typical capacity is between 40 kWh and above 100 kWh. Longer driving distances are made possible by larger batteries; several contemporary BEVs can travel over 200 miles or more on a single charge.

3.1. Comparison of Charge Period, Effect on the Environment and Driving Experience

3.1.1. Charge Period

HEV: Since regenerative braking and the internal combustion engine are used to recharge the tiny battery, HEVs do not require external charging. There is therefore no billing period.

PHEV: PHEVs can be charged at a charging station or from an electrical outlet. It usually takes 2-4 hours to fully charge at home or less time at fast-charging stations, depending on the battery size and charger capability.

BEV: BEVs require regular charging. Depending on the battery size and the charger being used, charging times can vary greatly. From empty to full, charging can take anything between 30 minutes at fast chargers and many hours with conventional home chargers.

3.1.2. Effect on the Environment

HEV: Compared to conventional vehicles, HEVs have lower emissions and better fuel efficiency, although they still have some exhaust emissions.

PHEV: Due to their electric mode, PHEVs have lower emissions than conventional vehicles, although the frequency of charging affects emissions.

BEV: If the electricity is generated from clean sources, BEVs are the most environmentally friendly alternative because they have no tailpipe emissions.

3.1.3. Driving Background

HEV: HEVs offer the benefits of electric motor assistance during acceleration and regenerative braking in addition to driving quite similarly to conventional vehicles.

PHEV: PHEVs provide a quiet and comfortable driving experience while allowing for the option of short-distance electric-only driving.

BEV: BEVs provide a smooth, powerful, and quiet driving experience with immediate torque. Their responsiveness and low noise levels are frequently appreciated.

3.2. Comparison of HEV, PHEV and BEV based on Performance and Cost Factors

The best choice among HEVs, PHEVs, and BEVs depends on individual preferences, driving patterns, and the specific goals of the owner or fleet. The performance and cost analysis are given in Table 2.

Table 2. Performance and Cost Analysis

Factors	HEV	PHEV	BEV
Performance	Good acceleration	Variable acceleration	Variable acceleration
	No electric-only range	Limited electric-only range	Long electric-only range
Cost	Lower upfront cost	Moderate upfront cost	Higher upfront cost
	Lower operating cost	Moderate operating cost	Lowest operating cost

(i) Performance: When it comes to driving emissions-free and having larger electric-only ranges, BEVs typically provide the best performance. While HEVs offer better fuel efficiency but have a shorter electric-only range, PHEVs balance the power of gasoline and electricity.

(ii) Cost: PHEVs are reasonably priced with possible incentives, HEVs are the most economical up front, and BEVs are typically more expensive up front but may save money on gasoline and maintenance over time.

3.3. Electric Vehicle Evolution: Advancements and Roadblocks in EV Technology

Recent advancements in EV technology are transforming the automotive sector and bringing us one step closer to a future of sustainable transportation. Significant advancements in battery efficiency have allowed for longer driving distances and quicker recharge periods. Range concern is being addressed by the expansion of the charging infrastructure, which is supported by government programs and private investments. This is making EV adoption more feasible. Wider audiences are drawn to the variety of EV vehicles, which are now available on the market and include trucks and SUVs. The driving experience is also changing as a result of the integration of cutting-edge networking technologies and autonomous driving capabilities [12].

3.3.1. Battery Technology

Battery energy density has increased, enabling the storage of more energy in the same or less physical space. The majority of EV batteries are lithium-ion, and improvements have increased their energy density, allowing for longer driving distances. Rapid Charging: Infrastructure for high-power rapid charging has proliferated. Long-distance travel is now more feasible because to the ability of EVs to charge quickly and provide a substantial quantity of energy in a short period of time. Research and development being done on solid-state batteries could provide advantages over conventional lithium-ion batteries. Higher energy density, a longer lifespan, and enhanced safety are all promised by solid-state batteries. Cost reduction: Economies of scale and improvements in manufacturing techniques have brought down the price of making batteries. Due to this, the cost of EVs has decreased for consumers, increasing their uptake.

3.3.2. Regenerative Braking

Regenerative braking systems have become increasingly effective thanks to advancements in the technology. This innovation utilises the energy that is captured and stored while coasting or braking to increase the driving distance.

- **One-Pedal Driving:** A lot of contemporary EVs provide "one-pedal" driving modes, in which depressing the accelerator pedal begins regenerative braking. As a result, driving is made easier and energy recovery is improved.

3.3.3. Energy Management System

Advanced energy management techniques maximize battery performance and increase battery life. To make sure the battery runs within ideal parameters, these systems monitor temperature, charge level, and other variables.

Real-time data and prediction algorithms are sometimes used by EVs to regulate energy use. This may involve designing a route to maximize efficiency while taking into account height variations, traffic, and weather.

Integration of V2G (Vehicle-to-Grid): New technology enables electric vehicles (EVs) to not only use electricity but also return it to the grid when necessary. As a result, electricity can flow both ways and contributes to system stabilization during periods of high demand.

But there are still problems with the EV market. Despite advances in battery technology, range anxiety persists, particularly for long distance trips. The infrastructure for charging must keep growing, with an emphasis on quicker charging options. Despite falling EV prices, many consumers still have concerns about affordability. While EVs are environmentally friendly, there are problems with the environment associated with their production and disposal. As we move forward with the EV revolution, finding a balance between technology development, infrastructure growth, and ecological responsibility is essential [13]. The innovations like wireless charging, advanced charging infrastructure, improved lightweight materials and AI-based battery health monitoring represent a broad spectrum of research and development efforts aimed at addressing the current challenges in electric vehicles [14-15], from range limitations to charging infrastructure to environmental concerns. As technology continues to evolve, EVs are expected to become even more practical, cost-effective, and environmentally friendly.

4. Conclusion

The wide variety of subjects covered in this paper on EV technology includes vehicle types, essential traits, conservation of energy, carbon emissions, and current advancements. In reality, there are three main groups of EVs: BEVs, PHEVs, and HEVs. These groups were thoroughly addressed, and it is important to note their differences. In contrast, BEVs solely run on battery charge and always use the energy-depleting mode, which requires large, high-

capacity battery packs. It is noteworthy that both of these two, PHEVs and BEVs, depend on external charging for their electricity. Additionally, PHEVs give users the option between charge-depleting and charge-sustaining modes of operation as well as flexible onboard battery charging. In contrast, because they use a traditional internal combustion engine, HEVs—the first of the EV types—offer greater driving ranges than PHEVs and BEVs. Many nations are still developing their EV industries. For most nations to properly adopt this field, it has to be promoted and supported. The EV technology is faced with a variety of difficulties and developments in this environment. One of the most essential topics offered by EV technology is vehicle charging strategy. Batteries should be recharged from RESs to have no emissions ensuring sustainable and clean environments.

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Author's biography

Pameela M received the Bachelor of Engineering Degree in Electrical and Electronics Engineering from the University college of Engineering Panruti, in the year 2017 and Master's Degree (M.E) in Power Electronics and Drives from Government College of Technology, Coimbatore in the year 2019. Her Dedication to Advancing Knowledge in the field of Power Electronics and Electric Vehicles Research. Presently, she is working as Head of the Department (HoD) of Electrical and Electronics Engineering at GEMS Polytechnic College, Aurangabad, Bihar.

Jenisha K J received the Bachelor's Degree in Electrical and Electronics Engineering in VINS Christian women's college of engineering Nagar coil, Kanyakumari and Master's degree in Power Systems Engineering from the Regional campus of Anna University, Coimbatore in 2015 & 2018 respectively. She worked in regional campus of Anna University Coimbatore as lecturer (2021-2023) & currently working as Adhoc Lecturer with the Department of Electrical and Electronics Engineering, Government College of Technology, Coimbatore, Her research interests include power system operation and control, and renewable energy systems.