

# A Comprehensive Review of Semiconductor and Optical Wireless Communication Technologies for 5G and 6G Systems

Jakkaraju Raghavi<sup>1</sup>, Shalini Devi G.<sup>2</sup>, Sandya V.<sup>3</sup>, Ajay Kumar Reddy P.<sup>4\*</sup>

<sup>1,2</sup>UG Student, <sup>3</sup>PG Student, <sup>4</sup>Associate Professor, Department of Electronics and Communication Engineering, Kuppam Engineering College, Kuppam, Andhra Pradesh, India.

E-mail: <sup>1</sup>raghavij2006@gmail.com, <sup>2</sup>shalinidevigopireddy6@gmail.com, <sup>3</sup>sandyakannan6@gmail.com,

<sup>4\*</sup>Ajaypedamalla@gmail.com

## Abstract

The rapid evolution of wireless communication systems calls for ever-increasing data rate, reduced latency, enhanced spectral efficiency and dependable connectivity of many mobile devices. The transition from fifth generation (5G) communication systems to sixth generation (6G) necessitates advancements in semiconductor technology and novel approaches in communication. This paper reviews some of the semiconductor materials and optical wireless communication systems suitable for future communications systems. Some of the semiconductor materials that can be used in future communication systems include silicon (Si), silicon-germanium (SiGe), gallium nitride (GaN), gallium arsenide (GaAs), and indium phosphide (InP). These materials have been selected for this study considering their suitability in applications of high frequency and power. Also, emerging materials and future devices are considered in the discussion. Optical wireless communication technologies reviewed in this paper include visible light communication (VLC), light fidelity (LiFi), and free-space optical (FSO) communication technologies. Future communication technologies face several challenges including device scaling, heat dissipation, and complex systems integration. This paper also addresses possible future research areas for future communication systems including hybrid radio frequency-optical networks and intelligent communication systems.

\* Corresponding Author

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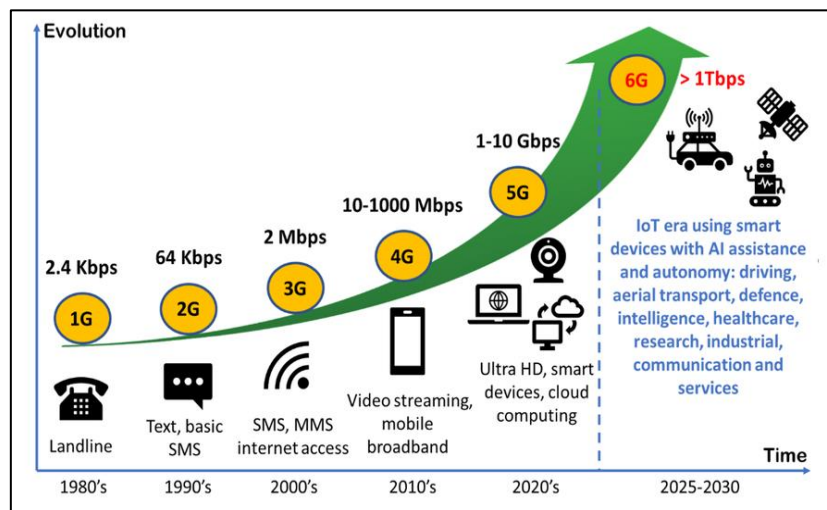
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**Keywords:** 5G communication, 6G Networks, Semiconductor Materials, High-Frequency Transistors, Terahertz Communication, Optical Wireless Communication (OWC).

## 1. Introduction

The explosion in the number of Internet-of-Things (IoT) devices, intelligent applications, autonomous machines, and machine-to-machine communications necessitates the migration from fifth-generation (5G) wireless networks to sixth-generation (6G) wireless networks (refer to Fig. 1). In spite of that the existing 5G network is capable of supporting eMBB, URLLC, and mMTC functionalities, the future 6G networks would offer data rates higher than 1 Tbps, ultra-low latency, extreme reliability, and intelligent automation in the network [13], [14], [15].

In order to meet these stringent requirements, future communication systems have to operate in mmWave and THz frequency bands where abundant bandwidth resources are available [5]. Nevertheless, there are serious problems with these types of frequencies including substantial propagation losses, non-linearity effects, high power consumption, heat generation, and complexity in circuit design [5], [6]. Therefore, future communication systems will rely heavily on innovative semiconductor materials and high-frequency components.



**Figure 1.** Evolution of Wireless Communication [16]

While conventional silicon-based CMOS technology offers low-cost large-scale integration and scaling, they have limitations in terms of performance at mmWave and THz frequency regimes due to their lower carrier mobility and parasitics [7]. As a result, researchers

have started using compound semiconductor materials such as gallium nitride (GaN), gallium arsenide (GaAs), indium phosphide (InP), and silicon-germanium (SiGe) for high-frequency and high-power applications [8]. While GaN HEMTs offer good voltage and thermal characteristics for RF power amplifiers [8], InP-based HBTs have shown high-frequency capability for THz applications [1], [11].

Furthermore, the development of OWC technologies, including VLC, LiFi, and FSO communications, is considered as an effective solution to avoid overcrowding and inefficiency of radio-frequency spectrum utilization [2]-[4]. With high speed, indoor capability, enhanced security, and low electromagnetic interference characteristics, VLC and LiFi are considered ideal wireless communication technologies for next generation data communication [2]. On the other hand, FSO communications can establish long-distance and high-speed wireless links between users. The combination of RF and optical communication in hybrid architectures is also studied for future wireless communication [4], [13].

Moreover, new semiconducting materials like graphene and transition metal dichalcogenides (TMDs) are also being explored due to their excellent electrical and thermal properties for futuristic nanoelectronics and ultra-high frequency applications [9], [10]. AI-based communication models can also be developed in order to improve the efficiency of resource management and beam management in future 6G technology [14].

This paper provides an extensive review of semiconductor materials, device technology, terahertz communications, optical wireless communications, etc., for 5G and upcoming 6G communications. Moreover, other topics that will be addressed in the study include hybrid RF-optics, futuristic materials, research gap areas, and future directions.

## 2. Literature Review

Existing researches that silicon-based techniques and CMOS technologies rule owing to their scalability and efficiency, but they have problems at very high frequencies [7]. SiGe technology improves the performance through carrier mobility and allows RF applications. The electrical properties of compound semiconductor materials, such as GaAs, GaN, and InP, are excellent for high-frequency and high-power applications [8]. Other emerging materials, like graphene and TMDs, allow developing future ultra-fast devices [9], [10].

Some research works concluded that the parameters determining transistor's behavior are cut-off frequency (fT), maximum frequency of oscillations (fMAX), and noise factor. Advanced transistor types like HEMTs based on GaN and HBTs based on InP allow high-frequency applications, even in the area of sub-THz and THz communications [1], [11]. OWC has high bandwidth capabilities and low interference as compared to the RF communication system. VLC and Li-Fi enable fast indoor communication whereas FSO allows long-distance high-capacity communication; however, performance is dependent upon environmental factors [2], [3].

Hybrid communication systems use both optical and RF technologies in order to improve spectral efficiency and network performance. Switching between communication channels enhances reliability and alleviates traffic congestion [13]. AI has been used for optimizing network performance and resource allocation in recent studies [14]. The usage of terahertz communication technology is discussed to facilitate high data rate communication in 6G communications systems; however, problems like signal attenuation persist [5].

### 2.1 Comparative Analysis of Existing Works

In Table 1, a comparative analysis on relevant literature studies concerning semiconductor technology and optical wireless communication for 5G and 6G networks is discussed. The comparison brings out different technologies, their features, merits, and demerits. It can be seen that while semiconductor technologies offer high frequency capabilities, optical technologies offer high bandwidth capability.

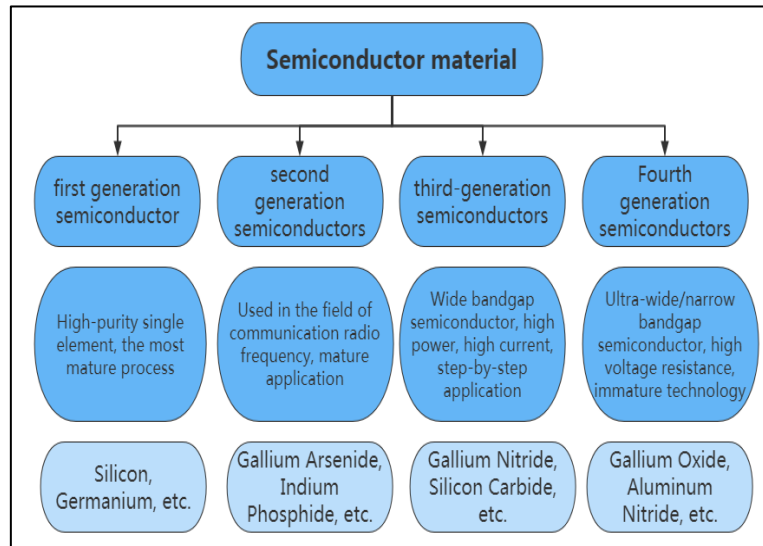
**Table 1.** Comparative Analysis of Existing Research

Ref. No	Technology	Frequency Range	Key Contribution	Major Challenge
[1]	InP HBT/HEMT	Sub-THz/THz	High-speed THz integrated circuits	High fabrication cost
[2]	LiFi	Visible light spectrum	High-speed indoor bidirectional communication	Limited mobility and line-of-sight dependency
[3]	FSO Communication	Optical band	Long-distance high-capacity wireless links	Atmospheric attenuation

[4]	Hybrid Optical Wireless Networks	RF + Optical	Integration of RF and optical communication	System integration complexity
[5]	THz Communication	Above 100 GHz	Ultra-high bandwidth for 6G systems	Propagation loss and hardware limitations
[6]	120 GHz Wireless Links	mmWave	Outdoor 10 Gbps wireless transmission	High hardware complexity
[7]	SiGe BiCMOS/HBT	mmWave	Improved RF integration and scalability	Moderate power capability
[8]	GaN HEMT	RF/mmWave	High power efficiency and thermal stability	Thermal management
[9]	Graphene Devices	THz	Extremely high carrier mobility	Absence of bandgap
[10]	TMD-based Devices	Nanoelectronics	Low-power nanoscale switching devices	Fabrication scalability
[11]	InP Transistors	THz	Ultra-high-frequency transistor operation	Expensive material processing
[13]	6G Wireless Systems	Multi-band	Future 6G enabling technologies	Network complexity
[14]	AI-enabled 6G Networks	All bands	AI-assisted intelligent communication systems	Computational overhead
[15]	Beyond-6G Networks	Multi-band	Vision and architecture for future wireless systems	Implementation feasibility

### 3. Semiconductor Materials and Device Technologies for 5G and 6G

The use of semiconductor materials is important in the development of modern communication systems since they affect the performance and operating frequencies of the devices. According to Fig. 2, various types of semiconductor materials, such as silicon-based, compound semiconductor materials, and advanced semiconductor materials, are used to satisfy the growing requirements of 5G and future 6G technologies.



**Figure 2.** Classification of Semiconductor Materials for 5G/6G [17]

### 3.1 Silicon-Based Semiconductor Technologies

Silicon (Si) is still considered the most commonly used semiconductor material because of its low cost, abundance, and advanced production techniques. Modern techniques like CMOS enable a high transistor density per die, thus making silicon more suitable for digital processing and large-scale circuits. There are some challenges with silicon devices when it comes to very high frequencies, primarily caused by less mobility and parasitic effects. One way to overcome these challenges and improve performances is by introducing new technologies based on silicon germanium (SiGe). SiGe HBT increases the carrier transport capabilities, which leads to faster operation and better performance at high frequencies, and hence SiGe HBT technology can be applied in numerous 5G communications. Silicon CMOS is one of the leading communication system technologies due to its scale and integration capabilities [7].

### 3.2 Compound Semiconductor Materials

Compound semiconductor materials such as III-V have better electrical properties than the conventional silicon material. This is because these materials have a higher electron mobility, large bandgap energy, and improved thermal stability, which is vital in designing electronics for high-frequency applications. For example, gallium arsenide (GaAs) has been utilized extensively in the design of microwave and RF circuitry because of its superior high-frequency capability. Gallium nitride (GaN) is famous for its high breakdown voltage and efficiency performance, and it is suitable for designing power amplifiers in 5G base stations.

In addition, indium phosphide (InP) allows for the use of extreme-high frequencies and it is expected to be useful in terahertz communication technology in 6G. GaN-based devices are popularly employed in high-power RF applications because of their high efficiency and thermal stability [8].

### 3.3 Emerging Semiconductor Materials

In addition to the conventional semiconductors, new materials are being used in order to fulfill the future communication requirements. New two-dimensional materials, such as graphene and Transition Metal Dichalcogenides (TMDs, e.g., MoS<sub>2</sub>, WSe<sub>2</sub>), are gaining popularity among researchers. Graphene is well-known for its very high electron mobility and thermal conductivity, thus providing suitability for fast applications. However, due to its lack of natural band gap, its potential applications in switching devices remain limited. On the other hand, TMDs like MoS<sub>2</sub>, and WSe<sub>2</sub> possess a natural band gap and therefore are more appropriate candidates for transistor-based applications on the nanometer scale.

### 3.4 Terahertz Communication for 6G Systems

Terahertz (THz) communications that operate at frequencies ranging from 0.1 THz to 10 THz are regarded as one of the potential candidates that could enable 6G networks owing to the huge available bandwidth [13]. This technique enables ultra-fast data rates over 100 Gbps and supports applications including holographic communication, extended reality (XR), autonomous vehicles, and ultra-high-speed backhaul networks [15]. Compared to traditional microwave/millimeter wave systems, THz communications provide ultra-high spectral efficiency and ultra-low latency. But, the use of THz communications entails several challenges including severe path loss, molecular attenuation, narrow coverage, and hardware complexity. Consequently, novel semiconductor materials and high-frequency devices have to be developed.

Indium phosphide (InP), gallium nitride (GaN), and silicon–germanium (SiGe) are some of the compound semiconductor materials commonly studied in the development of THz devices owing to their high electron mobility and superior performance at high frequency operations [1], [7]. Notably, Indium Phosphide HBTs/HEMTs have demonstrated excellent ultra-high frequency capability that is suitable for THz integrated circuitry [11]. Further, there is anticipation of using advanced beamforming techniques, intelligent reflecting surfaces (IRS), and AI-enabled communications in future 6G networks [14].

### 3.5 Comparison of Semiconductor Materials for 6G Communication

Table 2 indicates that compound semiconductors like GaN, GaAs, and InP exhibit a much higher frequency capability compared to the traditional silicon technology [5], [7]-[11], [13].

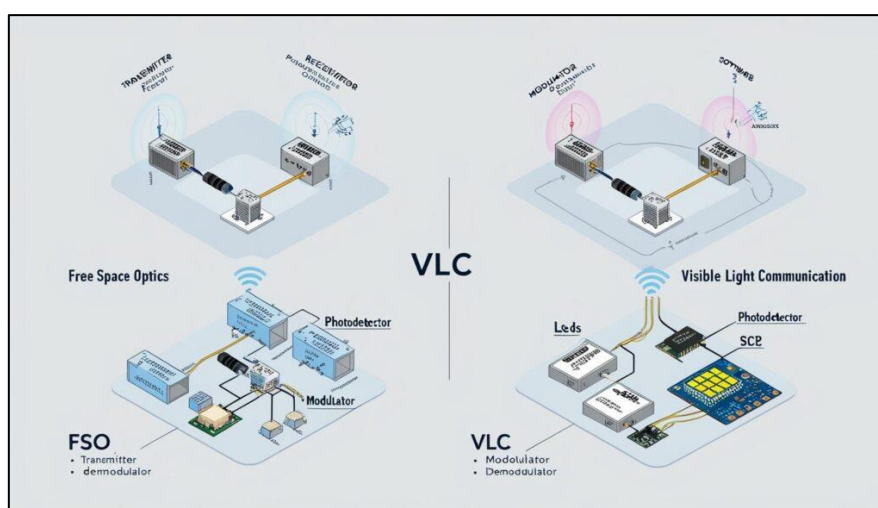
**Table 2.** Comparison of Semiconductor Materials for 6G Communication

Material	Electron Mobility (cm <sup>2</sup> /V·s)	Breakdown Voltage	Maximum Frequency Capability	Thermal Conductivity (W/m·K)	Major Advantages	Limitations	Typical 6G Applications
Silicon (Si)	~1400	Low to Moderate (~0.3 MV/cm)	Up to ~100 GHz	~150	Low cost, mature CMOS integration	Limited THz performance	Baseband processors, CMOS ICs
SiGe	~1900	Moderate	~300 GHz	~120	Improved RF performance and scalability	Moderate power handling	mmWave transceivers, RF ICs
GaAs	~8500	Moderate (~0.4 MV/cm)	~250 GHz	~55	High electron mobility and RF gain	Expensive fabrication	Microwave amplifiers, RF front-ends
GaN	~2000	High (~3.3 MV/cm)	~300 GHz	~130–230	High power density and thermal stability	Heat dissipation complexity	5G/6G power amplifiers, base stations
InP	~5400	Moderate to High	>500 GHz / THz	~68	Excellent THz-frequency operation	High material and fabrication cost	THz transceivers, ultra-high-speed communication
Graphene	>100000	Very low bandgap	THz range	~5000	Ultra-high carrier mobility	No intrinsic bandgap	Experimental THz nano-devices
TMDs (MoS <sub>2</sub> , WSe <sub>2</sub> )	~200–500	Moderate	~100 GHz	~30–100	Low-power nanoscale switching	Fabrication scalability issues	Flexible nanoelectronics, low-power devices

InP is the best for terahertz applications whereas GaN has an advantage of high breakdown voltage and high thermal stability for high-power communications. New materials like graphene have shown exceptionally high electron mobility and hence are promising candidates for ultra-fast nanoelectronics in future.

#### 4. Optical Wireless Communication Technologies

OWC has proven to be an effective alternative to the traditional radio frequency (RF) system for dealing with problems like lack of bandwidth, interference, and so forth. From fig. 3 below, it can be seen that OWCs such as VLC, Li-Fi, and FSO utilize the vast optical bandwidth to transmit large amounts of data.



**Figure 3.** Optical Wireless Communication Technologies [18]

##### 4.1 Need for Optical Communication

The conventional RF communication systems have a limited bandwidth range that keeps getting crowded due to the fast growth of wireless technologies. The result is interference and poor performance. OWC systems provide a wider bandwidth range as well as other benefits such as low interference from electromagnetics and enhanced security. OWC makes an excellent technology for future communication systems because of the above factors among others.

##### 4.2 Visible Light Communication and LiFi

VLC employs LEDs to send data in the form of changes in intensity at fast speeds. The photodetector or imager then converts the light pulses back to electric format at the receiver

side. VLC is an efficient way of indoor communication as it can take advantage of the existing lighting infrastructure. Li-Fi enhances the concept of VLC by making the transmission bidirectional and allowing simultaneous use by multiple users. Li-Fi has a number of benefits; these include increased speed of data transmission, improved security due to limited signal ranges, and reduced interference from RF communication systems.

### **4.3 Free Space Optical Communication**

FSO communication involves the transfer of information through laser beams in the air without the need for any cable. Free Space Optical Communication finds application in satellite communication, communication between buildings, or backhaul networks over large distances. The free space optical technique provides higher bandwidth and quick transfer of information, although there may be instances when environmental factors like rain, fog, or weather conditions may affect the efficiency of this technology.

## **5. Hybrid RF–Optical Communication Networks**

In order to satisfy the challenging demands of future wireless networks, there will be an increasing requirement to integrate various communication technologies under one umbrella. One of the technologies that fall into this category is known as hybrid RF-OFCN, which refers to the integration of both RF and OFC technologies in order to enhance the network performance. RF technology is essential in offering large-scale coverage and mobility to users. RF technology works extremely well in the outdoor and long-range communications environments. Nevertheless, the challenges faced by RF communication technology include limited spectrum, interference, and bandwidth constraints due to the crowded environment. In contrast, OWC technologies, such as VLC, Li-Fi, and FSO communication, offer high data transfer rates while utilizing a wider spectrum.

In hybrid networks, RF systems and optical systems complement each other in their operation. In most cases, RF connections are made use of in maintaining continuity and mobility in connections. At the same time, optical connections are used in handling high data speeds for localized data connection. By combining these two, the level of congestion in the network is reduced. Apart from that, another critical factor about hybrid networks involves the ability to manage traffic. Data may be routed through either RF or optical connections depending on various parameters.

Though hybrid RF-optical systems have several benefits, there are also some difficulties associated with them, such as integration problems, issues in alignment of optical connections, and sensitivity to environmental elements like obstacles and weather conditions. Studies are being conducted to create new control algorithms and system architecture to counter these problems. The VLC and Li-Fi systems offer high-speed data transmission with increased security options [2]. The FSO systems provide high-speed, long distance transmissions but depend upon atmospheric conditions [3]. Overall, it can be said that hybrid RF-optical systems strike an excellent balance and make up a very efficient wireless system network for future generations.

## **6. Research Gaps and Proposed Solution**

### **6.1 Identified Research Gaps**

Even with advancements in the field of semiconductors and optical wireless communication, there are still numerous research gaps that hinder efficient development of future 6G communication networks. First, most researches concentrate only on either RF communication technology or optical wireless communications without giving much thought to the development of integrated RF and optical communication techniques [4], [13]. Without effective integration methods, intercommunication between these technologies is difficult to achieve. Another problem in the area of semiconductors is thermal dissipation and power consumption in high-frequency semiconductors, which can be realized in GaN- or InP-based systems using millimeter-wave and terahertz frequencies [5], [8], [11].

Another notable gap is associated with the sensitivity of optical wireless communication systems to the environment, specifically FSO communications. Fog, rain, and turbulence in the atmosphere reduce the efficiency of communication and make it difficult to provide continuous connection using this technology [3].

Moreover, newly developed materials like graphene and TMDs have certain limitations that include issues associated with large-scale fabrication, reliability, and their compatibility with current semiconductor technology [9], [10]. Thus, it makes it difficult to use them in existing networks at once. Also, despite being promising, application of AI in communication network optimization is limited due to some difficulties including increased complexity, high latency, and real-time requirements of decision-making [14].

## **6.2 Proposed Solution**

To address the identified gaps, there exists a need for an all-encompassing intelligent hybrid communications architecture that integrates cutting-edge semiconductor devices, optical wireless communication, and artificial intelligence-powered network management capabilities. The idea behind the concept is to incorporate the use of high-efficiency semiconductor components such as GaN HEMT and InP transistors in high-frequency RF or terahertz communication alongside the use of optical wireless communication technology in order to achieve very high transmission rates.

On the other hand, an artificial intelligence-controlled layer can be used to manage communication in terms of resource allocation, routing protocols, and other key parameters depending on current network conditions and user needs. For instance, in cases of weather adversities that lead to poor FSO communication performance, RF communication can be automatically resorted to. On the other hand, high-density communication environments inside buildings call for the adoption of either LiFi or VLC for high-speed communications.

## **7. Conclusion**

Overall, the development of 5G to 6G wireless technology will require constant improvement in both semiconductor technologies as well as communication processes. In particular, semiconductor materials like silicon (Si), gallium nitride (GaN), gallium arsenide (GaAs), and indium phosphide (InP) can help in developing advanced components for high-frequency, high-speed, and efficient communication systems. On the other hand, optical wireless communication is a great alternative to conventional radio frequency techniques as it allows for higher bandwidths, minimum interference, and faster data transfer. Technologies such as visible light communication (VLC), Li-Fi, and Free space optics (FSO) can contribute significantly to high-speed data transfer, especially indoors and dense urban environments. At the same time, hybrid RF and optical communication systems can combine broad coverage offered by the former and high-speed data transfer capabilities of the latter. Further research in artificial intelligence, advanced materials, and intelligent network management may bring about even better results.

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